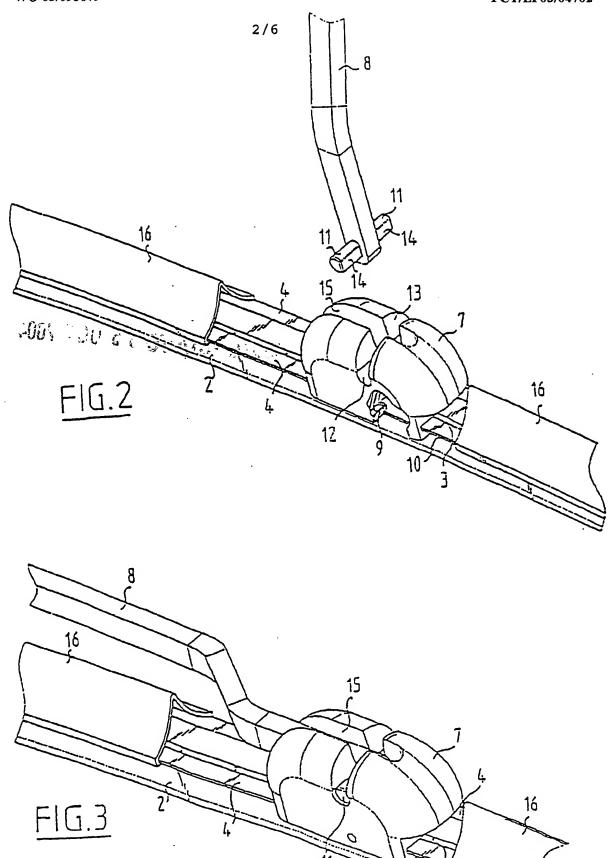
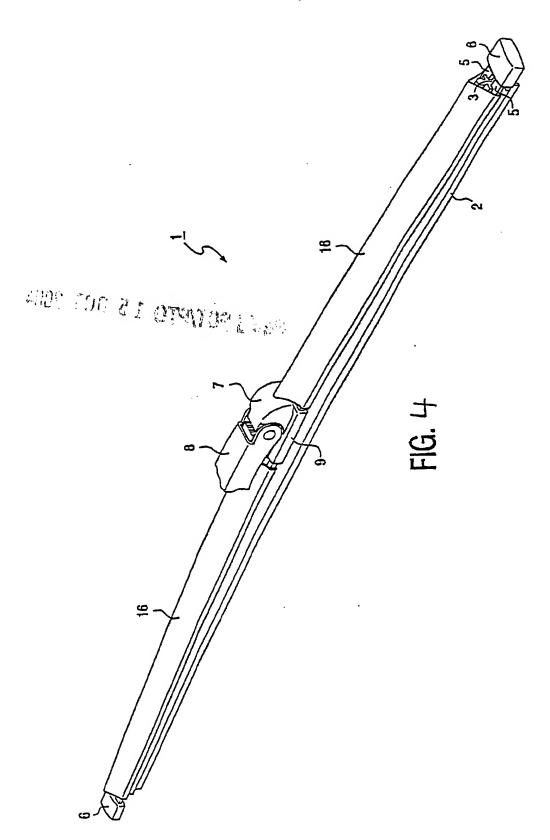
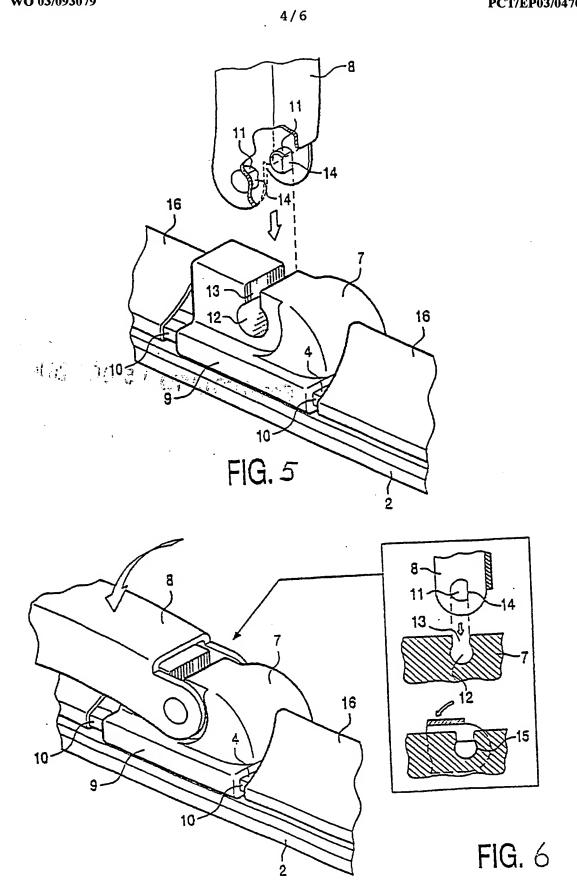
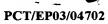


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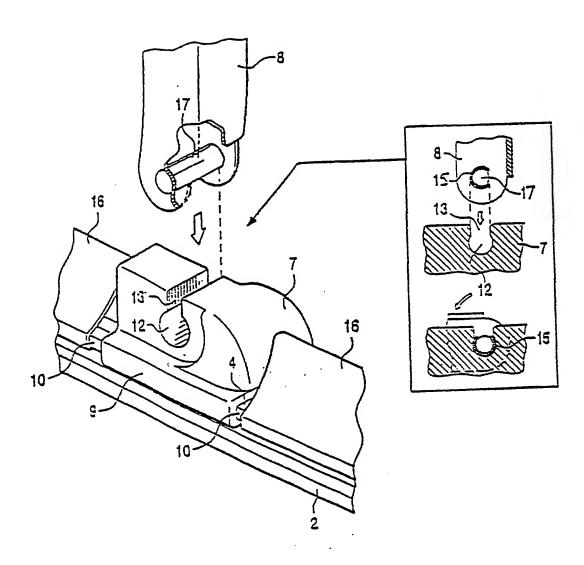
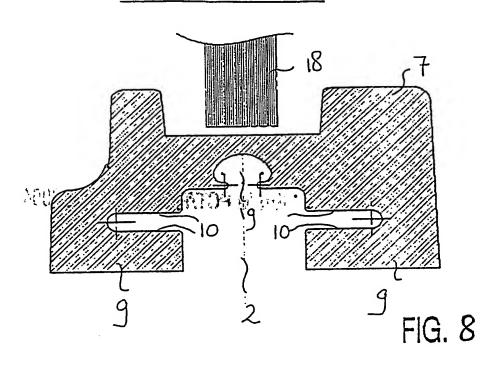
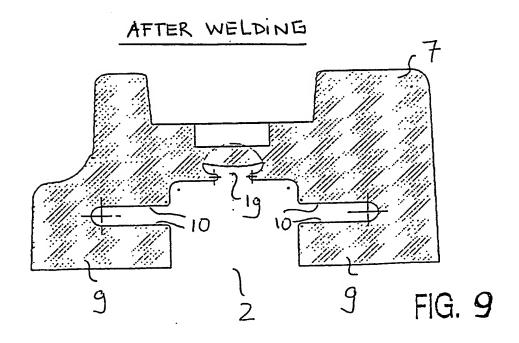


FIG. 7

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BEFORE WELDING





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